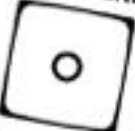
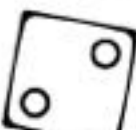



























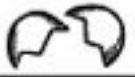


# Articulation Roll & Race

by Peachie Speechie

**Articulation Roll & Race**  
by Peachie Speechie

**R BLENDS**

					
 TRAIN	 TRUMPET	 BROKEN	 GRAPES	 DRUM	 TRAIN
 DRUM	 TRAIN	 TRUMPET	 BROKEN	 GRAPES	 DRUM
 GRAPES	 DRUM	 TRAIN	 TRUMPET	 BROKEN	 GRAPES
 BROKEN	 GRAPES	 DRUM	 TRAIN	 TRUMPET	 BROKEN

# Articulation

## Roll & Race

by Peachie Speechie

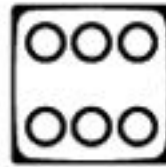
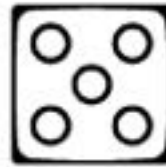
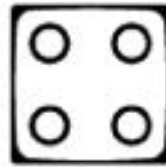
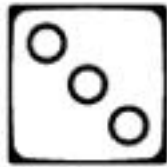
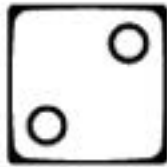
### CONTENTS

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# Articulation Roll & Race

by Peachie Speechie

## CV WORDS



POO



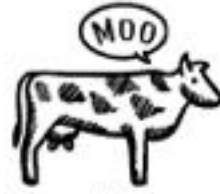
DAY



ZOO



BEE



MOO



POO



MOO



POO



DAY



ZOO



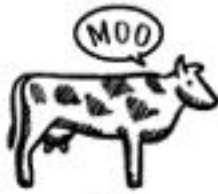
BEE



MOO



BEE



MOO



POO



DAY



ZOO



BEE



ZOO



BEE



MOO



POO



DAY



ZOO



DAY



ZOO



BEE



MOO



POO



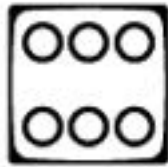
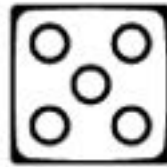
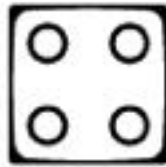
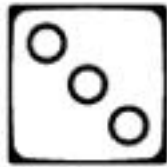
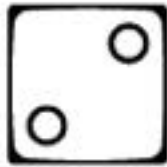
DAY



# Articulation Roll & Race

by Peachie Speechie

## CV WORDS



TEA



SEE



SHOE



SAW



KEY



TEA



KEY



TEA



SEE



SHOE



SAW



KEY



SAW



KEY



TEA



SEE



SHOE



SAW



SHOE



SAW



KEY



TEA



SEE



SHOE



SEE



SHOE



SAW



KEY



TEA



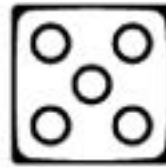
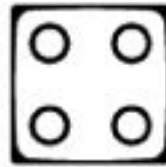
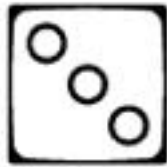
SEE



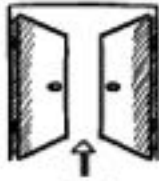
# Articulation Roll & Race

by Peachie Speechie

VC WORDS



OAK



OUT



ACE



EGG



ICE



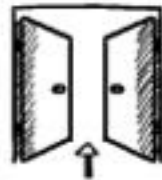
OAK



ICE



OAK



OUT



ACE



EGG



ICE



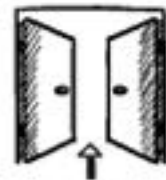
EGG



ICE



OAK



OUT



ACE



EGG



ACE



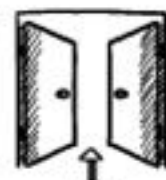
EGG



ICE



OAK



OUT



ACE



OUT



ACE



EGG



ICE



OAK



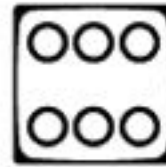
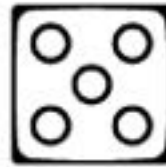
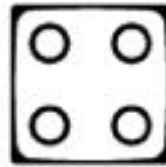
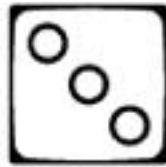
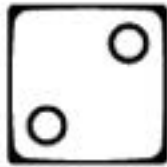
OUT



# Articulation Roll & Race

by Peachie Speechie

## CVC WORDS



BUS



DIG



DOG



BAG



HAT



BUS



HAT



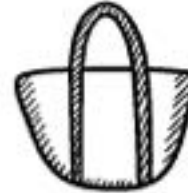
BUS



DIG



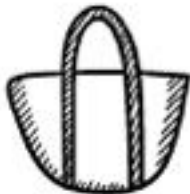
DOG



BAG



HAT



BAG



HAT



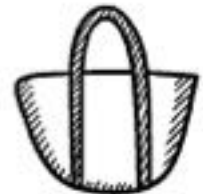
BUS



DIG



DOG



BAG



DOG



BAG



HAT



BUS



DIG



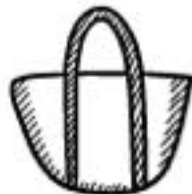
DOG



DIG



DOG



BAG



HAT



BUS



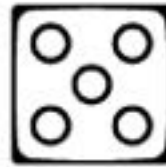
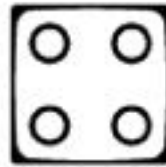
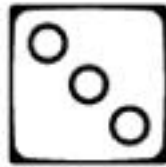
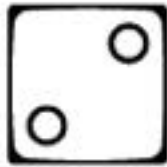
DIG



# Articulation Roll & Race

by Peachie Speechie

## CVC WORDS



CUT



BOOT



VAN



CAT



SUN



CUT



SUN



CUT



BOOT



VAN



CAT



SUN



CAT



SUN



CUT



BOOT



VAN



CAT



VAN



CAT



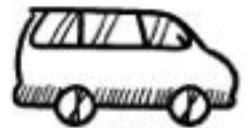
SUN



CUT



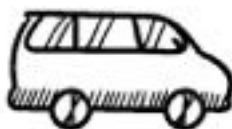
BOOT



VAN



BOOT



VAN



CAT



SUN



CUT



BOOT



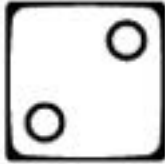
# Articulation Roll & Race

by Peachie Speechie

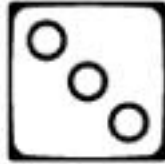
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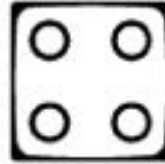
MOMMY



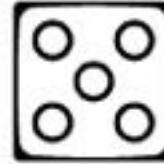
HONEY



MARRY



PENNY



PAPA



MOMMY



PAPA



MOMMY



HONEY



MARRY



PENNY



PAPA



PENNY



PAPA



MOMMY



HONEY



MARRY



PENNY



MARRY



PENNY



PAPA



MOMMY



HONEY



MARRY



HONEY



MARRY



PENNY



PAPA



MOMMY



HONEY

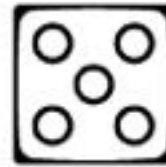
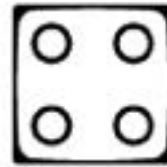
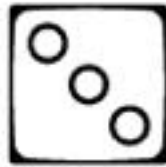
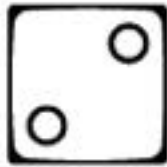




# Articulation Roll & Race

by Peachie Speechie

## CVCV WORDS



LEGO



TACO



DINO



SILO



SIPPY



LEGO



SIPPY



LEGO



TACO



DINO



SILO



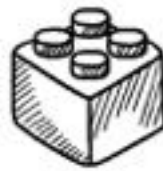
SIPPY



SILO



SIPPY



LEGO



TACO



DINO



SILO



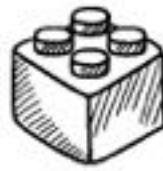
DINO



SILO



SIPPY



LEGO



TACO



DINO



TACO



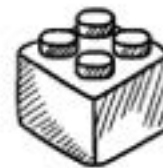
DINO



SILO



SIPPY



LEGO



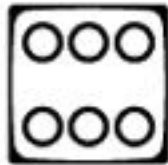
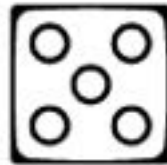
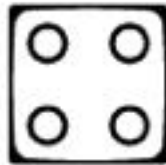
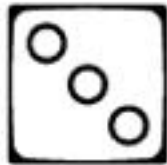
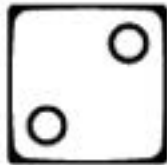
TACO



# Articulation Roll & Race

by Peachie Speechie

CVCVC WORDS



REMOTE



MELON



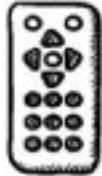
CAMEL



PEANUT



TACOS



REMOTE



TACOS



REMOTE



MELON



CAMEL



PEANUT



TACOS



PEANUT



TACOS



REMOTE



MELON



CAMEL



PEANUT



CAMEL



PEANUT



TACOS



REMOTE



MELON



CAMEL



MELON



CAMEL



PEANUT



TACOS



REMOTE



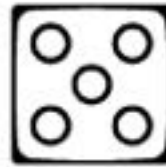
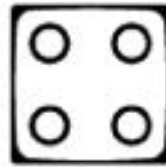
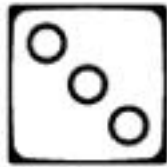
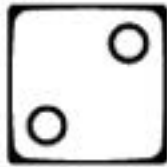
MELON



# Articulation Roll & Race

by Peachie Speechie

CVCVCV WORDS



POTATO



DOMINO



PIANO



TOMATO



BANANA



POTATO



BANANA



POTATO



DOMINO



PIANO



TOMATO



BANANA



TOMATO



BANANA



POTATO



DOMINO



PIANO



TOMATO



PIANO



TOMATO



BANANA



POTATO



DOMINO



PIANO



DOMINO



PIANO



TOMATO



BANANA



POTATO



DOMINO



You did it!



You did it!



You did it!



You did it!



You did it!

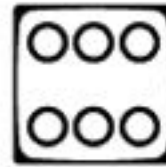
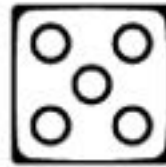
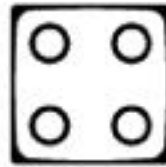
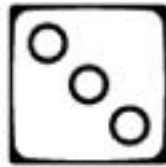
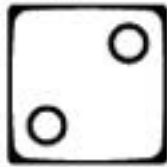


You did it!

# Articulation Roll & Race

by Peachie Speechie

## 3 SYLLABLE WORDS



PINEAPPLE



STRAWBERRY



HAMBURGER



NEWSPAPER



TRICYCLE



PINEAPPLE



TRICYCLE



PINEAPPLE



STRAWBERRY



HAMBURGER



NEWSPAPER



TRICYCLE



NEWSPAPER



TRICYCLE



PINEAPPLE



STRAWBERRY



HAMBURGER



NEWSPAPER



HAMBURGER



NEWSPAPER



TRICYCLE



PINEAPPLE



STRAWBERRY



HAMBURGER



STRAWBERRY



HAMBURGER



NEWSPAPER



TRICYCLE



PINEAPPLE



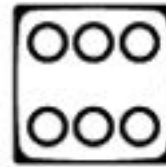
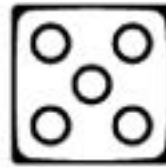
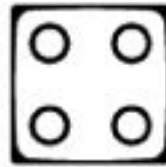
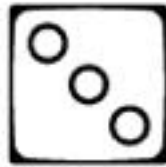
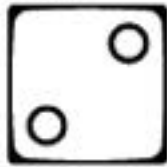
STRAWBERRY



# Articulation Roll & Race

by Peachie Speechie

## 3 SYLLABLE WORDS



MARACAS



TAMBOURINE



PYRAMID



SAXOPHONE



MICROSCOPE



MARACAS



MICROSCOPE



MARACAS



TAMBOURINE



PYRAMID



SAXOPHONE



MICROSCOPE



SAXOPHONE



MICROSCOPE



MARACAS



TAMBOURINE



PYRAMID



SAXOPHONE



PYRAMID



SAXOPHONE



MICROSCOPE



MARACAS



TAMBOURINE



PYRAMID



TAMBOURINE



PYRAMID



SAXOPHONE



MICROSCOPE



MARACAS



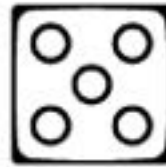
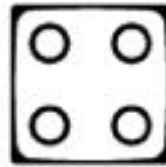
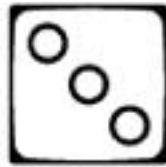
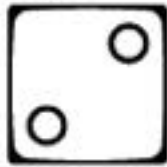
TAMBOURINE



# Articulation Roll & Race

by Peachie Speechie

## 4 SYLLABLE WORDS



LIBRARIAN



TELEVISION



ACCORDION



CALCULATOR



BINOCULARS



LIBRARIAN



BINOCULARS



LIBRARIAN



TELEVISION



ACCORDION



CALCULATOR



BINOCULARS



CALCULATOR



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LIBRARIAN



TELEVISION



ACCORDION



CALCULATOR



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BINOCULARS



LIBRARIAN



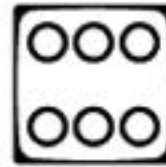
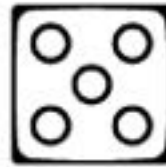
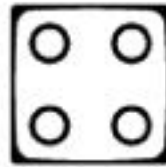
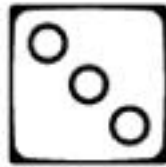
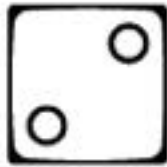
TELEVISION



# Articulation Roll & Race

by Peachie Speechie

INITIAL P



PAINT



PEAS



PIZZA



POLAR BEAR



PEAR



PAINT



PEAR



PAINT



PEAS



PIZZA



POLAR BEAR



PEAR



POLAR BEAR



PEAR



PAINT



PEAS



PIZZA



POLAR BEAR



PIZZA



POLAR BEAR



PEAR



PAINT



PEAS



PIZZA



PEAS



PIZZA



POLAR BEAR



PEAR



PAINT



PEAS



You did it!



You did it!



You did it!



You did it!



You did it!

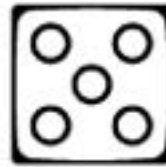
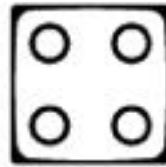
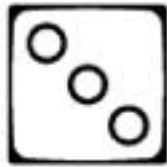
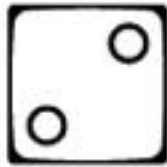


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL P



WRAPPING



APPLE



DIAPER



OPEN



TEAPOT



WRAPPING



TEAPOT



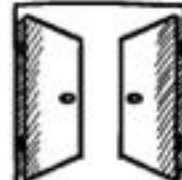
WRAPPING



APPLE



DIAPER



OPEN



TEAPOT



OPEN



TEAPOT



WRAPPING



APPLE



DIAPER



OPEN



DIAPER



OPEN



TEAPOT



WRAPPING



APPLE



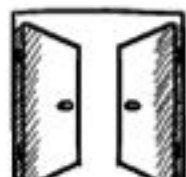
DIAPER



APPLE



DIAPER



OPEN



TEAPOT



WRAPPING



APPLE

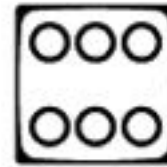
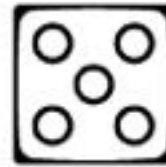
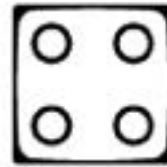
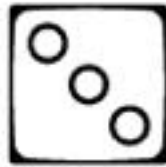
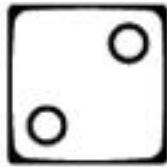




# Articulation Roll & Race

by Peachie Speechie

FINAL P



CAPE



MAP



NAP



UP



LIP



CAPE



LIP



CAPE



MAP



NAP



UP



LIP



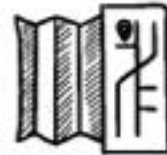
UP



LIP



CAPE



MAP



NAP



UP



NAP



UP



LIP



CAPE



MAP



NAP



MAP



NAP



UP



LIP



CAPE



MAP



# Articulation Roll & Race

by Peachie Speechie

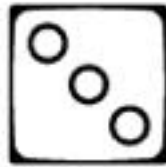
INITIAL B



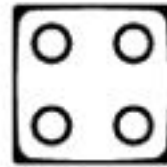
BOOT



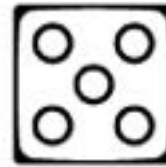
BUNNY



BAGEL



BOX



BOWL



BOOT



BOWL



BOOT



BUNNY



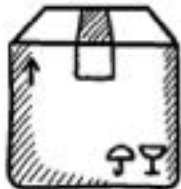
BAGEL



BOX



BOWL



BOX



BOWL



BOOT



BUNNY



BAGEL



BOX



BAGEL



BOX



BOWL



BOOT



BUNNY



BAGEL



BUNNY



BAGEL



BOX



BOWL



BOOT



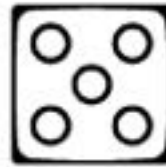
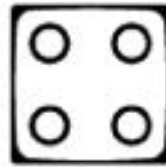
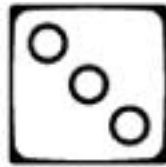
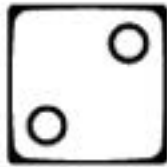
BUNNY



# Articulation Roll & Race

by Peachie Speechie

INITIAL M



MAILBOX



MOO



MOUSE



MOON



MELON



MAILBOX



MELON



MAILBOX



MOO



MOUSE



MOON



MELON



MOON



MELON



MAILBOX



MOO



MOUSE



MOON



MOUSE



MOON



MELON



MAILBOX



MOO



MOUSE



MOO



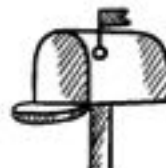
MOUSE



MOON



MELON



MAILBOX



MOO



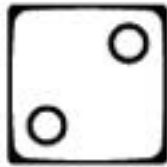
# Articulation Roll & Race

by Peachie Speechie

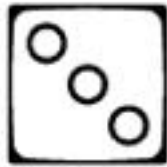
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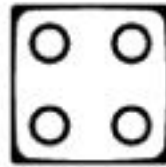
WAND



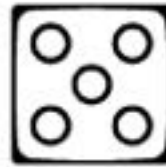
HAND



CORD



BREAD



AWARD



WAND



AWARD



WAND



HAND



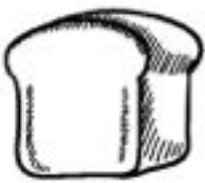
CORD



BREAD



AWARD



BREAD



AWARD



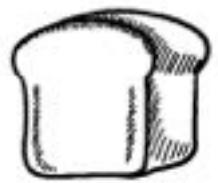
WAND



HAND



CORD



BREAD



CORD



BREAD



AWARD



WAND



HAND



CORD



HAND



CORD



BREAD



AWARD



WAND



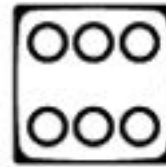
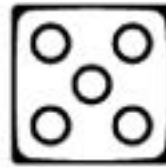
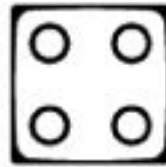
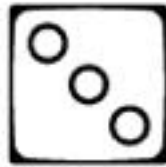
HAND



# Articulation Roll & Race

by Peachie Speechie

FINAL T



BELT



BOOT



DONUT



WALLET



HAT



BELT



HAT



BELT



BOOT



DONUT



WALLET



HAT



WALLET



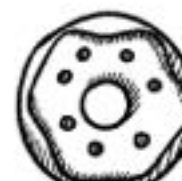
HAT



BELT



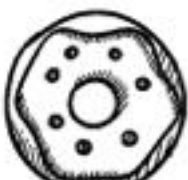
BOOT



DONUT



WALLET



DONUT



WALLET



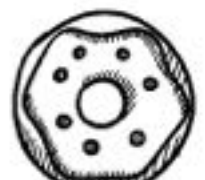
HAT



BELT



BOOT



DONUT



BOOT



DONUT



WALLET



HAT



BELT



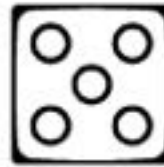
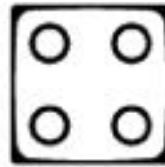
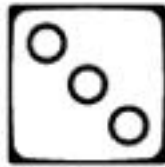
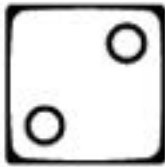
BOOT



# Articulation Roll & Race

by Peachie Speechie

INITIAL F



FORTUNE



FOOT



FLOWER



FIREWORK



FEAST



FORTUNE



FEAST



FORTUNE



FOOT



FLOWER



FIREWORK



FEAST



FIREWORK



FEAST



FORTUNE



FOOT



FLOWER



FIREWORK



FLOWER



FIREWORK



FEAST



FORTUNE



FOOT



FLOWER



FOOT



FLOWER



FIREWORK



FEAST



FORTUNE



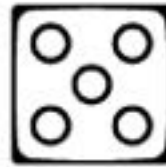
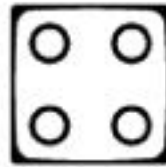
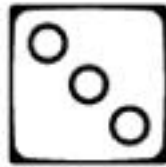
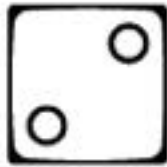
FOOT



# Articulation Roll & Race

by Peachie Speechie

INITIAL K



CAT



CABLE



CRAB



CAULDRON



CUP



CAT



CUP



CAT



CABLE



CRAB



CAULDRON



CUP



CAULDRON



CUP



CAT



CABLE



CRAB



CAULDRON



CRAB



CAULDRON



CUP



CAT



CABLE



CRAB



CABLE



CRAB



CAULDRON



CUP



CAT



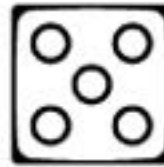
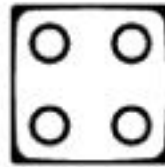
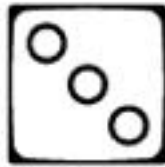
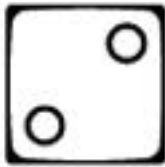
CABLE



# Articulation Roll & Race

by Peachie Speechie

MEDIAL K



CYCLE



PACKAGE



RACKET



TICKET



JACKET



CYCLE



JACKET



CYCLE



PACKAGE



RACKET



TICKET



JACKET



TICKET



JACKET



CYCLE



PACKAGE



RACKET



TICKET



RACKET



TICKET



JACKET



CYCLE



PACKAGE



RACKET



PACKAGE



RACKET



TICKET



JACKET



CYCLE



PACKAGE



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!



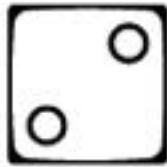
# Articulation Roll & Race

by Peachie Speechie

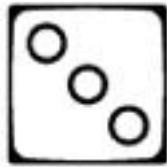
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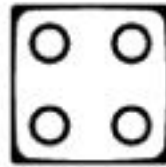
MARKER



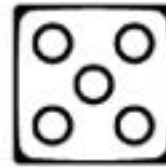
ROCKET



DUCKLING



ROCKING



BUCKET



MARKER



BUCKET



MARKER



ROCKET



DUCKLING



ROCKING



BUCKET



ROCKING



BUCKET



MARKER



ROCKET



DUCKLING



ROCKING



DUCKLING



ROCKING



BUCKET



MARKER



ROCKET



DUCKLING



ROCKET



DUCKLING



ROCKING



BUCKET



MARKER



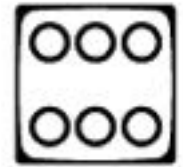
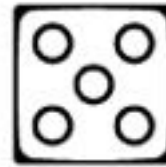
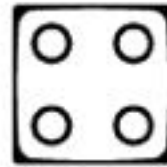
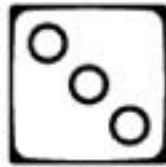
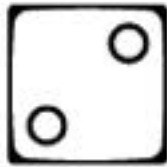
ROCKET



# Articulation Roll & Race

by Peachie Speechie

FINAL K



HIKE



DRINK



OINK



TRUCK



PACK



HIKE



PACK



HIKE



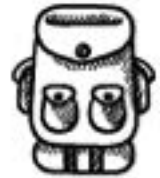
DRINK



OINK



TRUCK



PACK



TRUCK



PACK



HIKE



DRINK



OINK



TRUCK



OINK



TRUCK



PACK



HIKE



DRINK



OINK



DRINK



OINK



TRUCK



PACK



HIKE



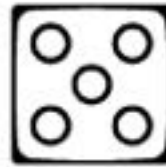
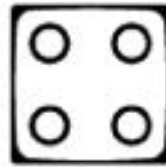
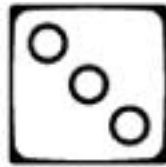
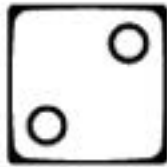
DRINK



# Articulation Roll & Race

by Peachie Speechie

INITIAL G



GO



GAME



GHOST



GARBAGE



GOAL



GO



GOAL



GO



GAME



GHOST



GARBAGE



GOAL



GARBAGE



GOAL



GO



GAME



GHOST



GARBAGE



GHOST



GARBAGE



GOAL



GO



GAME



GHOST



GAME



GHOST



GARBAGE



GOAL



GO



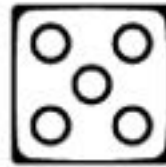
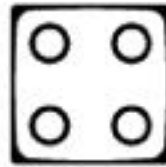
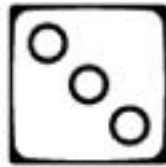
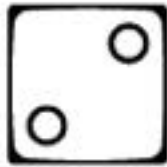
GAME



# Articulation Roll & Race

by Peachie Speechie

MEDIAL G



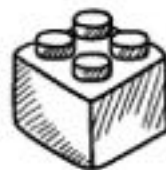
JOGGING



TUGBOAT



TARGET



LEGO



YOGURT



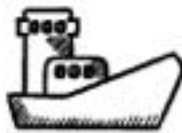
JOGGING



YOGURT



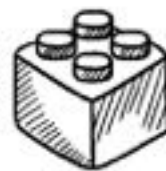
JOGGING



TUGBOAT



TARGET



LEGO



YOGURT



LEGO



YOGURT



JOGGING



TUGBOAT



TARGET



LEGO



TARGET



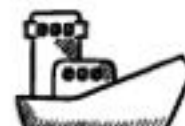
LEGO



YOGURT



JOGGING



TUGBOAT



TARGET



TUGBOAT



TARGET



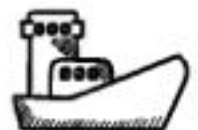
LEGO



YOGURT



JOGGING



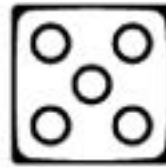
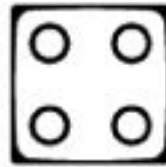
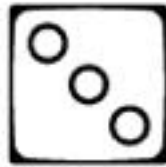
TUGBOAT



# Articulation Roll & Race

by Peachie Speechie

FINAL G



BUG



MUG



JOG



EGG



PLUG



BUG



PLUG



BUG



MUG



JOG



EGG



PLUG



EGG



PLUG



BUG



MUG



JOG



EGG



JOG



EGG



PLUG



BUG



MUG



JOG



MUG



JOG



EGG



PLUG



BUG



MUG



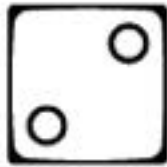
# Articulation Roll & Race

by Peachie Speechie

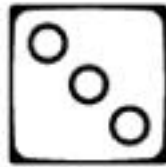
INITIAL L



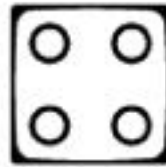
LEMONADE



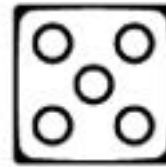
LUGGAGE



LAUNCH



LIGHT



LOBSTER



LEMONADE



LOBSTER



LEMONADE



LUGGAGE



LAUNCH



LIGHT



LOBSTER



LIGHT



LOBSTER



LEMONADE



LUGGAGE



LAUNCH



LIGHT



LAUNCH



LIGHT



LOBSTER



LEMONADE



LUGGAGE



LAUNCH



LUGGAGE



LAUNCH



LIGHT



LOBSTER



LEMONADE



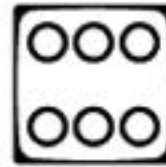
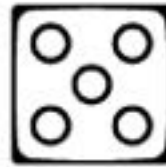
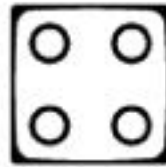
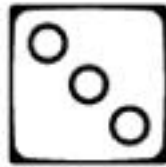
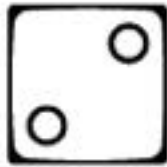
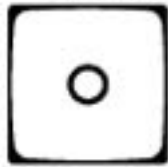
LUGGAGE



# Articulation Roll & Race

by Peachie Speechie

MEDIAL L



FALLING



MELON



HELLO



BALANCE



CALLING



FALLING



CALLING



FALLING



MELON



HELLO



BALANCE



CALLING



BALANCE



CALLING



FALLING



MELON



HELLO



BALANCE



HELLO



BALANCE



CALLING



FALLING



MELON



HELLO



MELON



HELLO



BALANCE



CALLING



FALLING



MELON



You did it!



You did it!



You did it!



You did it!



You did it!

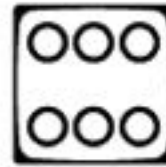
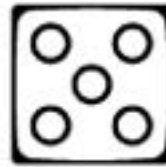
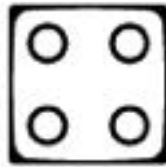
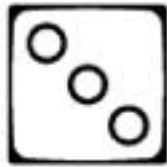
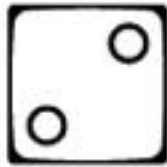


You did it!

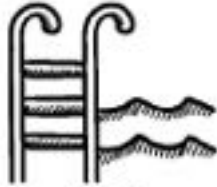
# Articulation Roll & Race

by Peachie Speechie

FINAL L



TOOL



POOL



BOWL



CALL



BELL



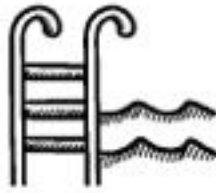
TOOL



BELL



TOOL



POOL



BOWL



CALL



BELL



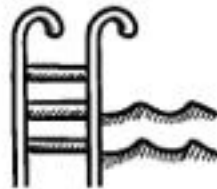
CALL



BELL



TOOL



POOL



BOWL



CALL



BOWL



CALL



BELL



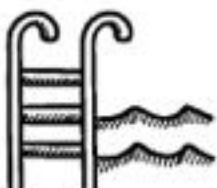
TOOL



POOL



BOWL



POOL



BOWL



CALL



BELL



TOOL



POOL



You did it!



You did it!



You did it!



You did it!



You did it!



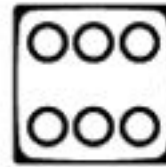
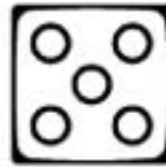
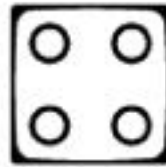
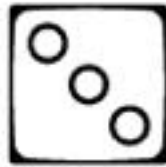
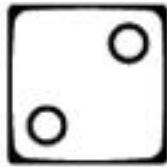
You did it!



# Articulation Roll & Race

by Peachie Speechie

## L BLENDS



FLOWER



GLOBE



CLOWN



PLUG



GLASSES



FLOWER



GLASSES



FLOWER



GLOBE



CLOWN



PLUG



GLASSES



PLUG



GLASSES



FLOWER



GLOBE



CLOWN



PLUG



CLOWN



PLUG



GLASSES



FLOWER



GLOBE



CLOWN



GLOBE



CLOWN



PLUG



GLASSES



FLOWER



GLOBE



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!

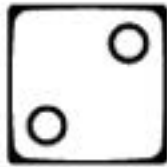
# Articulation Roll & Race

by Peachie Speechie

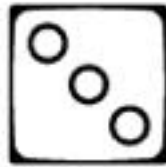
INITIAL R



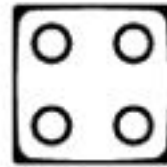
ROBIN



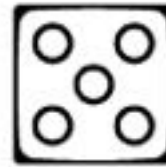
RING



RADIO



ROW



ROCKET



ROBIN



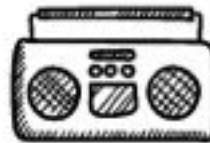
ROCKET



ROBIN



RING



RADIO



ROW



ROCKET



ROW



ROCKET



ROBIN



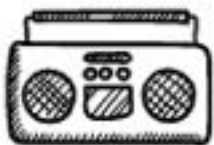
RING



RADIO



ROW



RADIO



ROW



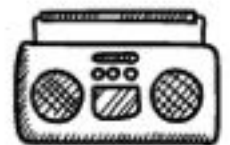
ROCKET



ROBIN



RING



RADIO



RING



RADIO



ROW



ROCKET



ROBIN



RING



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!

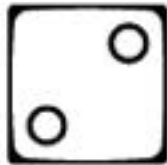
# Articulation Roll & Race

by Peachie Speechie

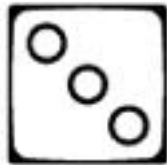
INITIAL R



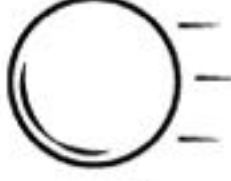
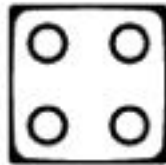
RAT



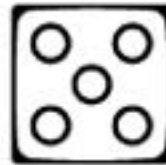
RIP



RUN



ROLL



RAIN



RAT



RAIN



RAT



RIP



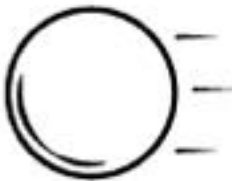
RUN



ROLL



RAIN



ROLL



RAIN



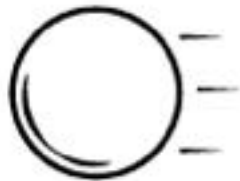
RAT



RIP



RUN



ROLL



RUN



ROLL



RAIN



RAT



RIP



RUN



RIP



RUN



ROLL



RAIN



RAT



RIP



You did it!



You did it!



You did it!



You did it!



You did it!

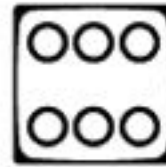
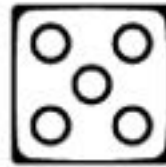
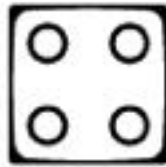
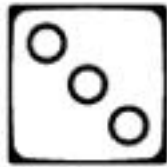
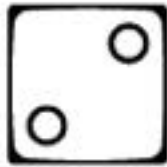


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL R



TURTLE



TURKEY



LIZARD



CAMERA



BARN



TURTLE



BARN



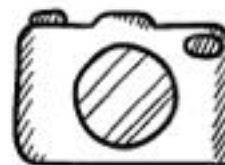
TURTLE



TURKEY



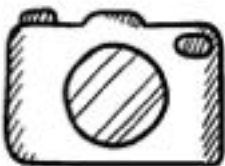
LIZARD



CAMERA



BARN



CAMERA



BARN



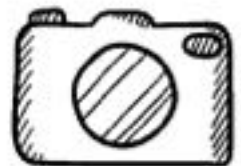
TURTLE



TURKEY



LIZARD



CAMERA



LIZARD



CAMERA



BARN



TURTLE



TURKEY



LIZARD



TURKEY



LIZARD



CAMERA



BARN



TURTLE



TURKEY



You did it!



You did it!



You did it!



You did it!



You did it!

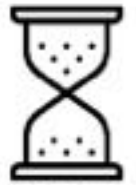
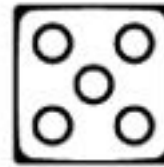
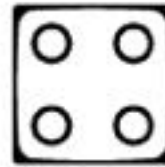
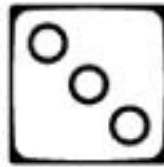
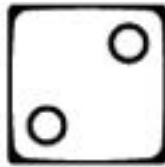


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL R



SAND TIMER

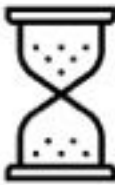
DOOR

CAR

GUITAR

CHAIR

SAND TIMER



CHAIR

SAND TIMER

DOOR

CAR

GUITAR

CHAIR



GUITAR

CHAIR

SAND TIMER

DOOR

CAR

GUITAR



CAR

GUITAR

CHAIR

SAND TIMER

DOOR

CAR



DOOR

CAR

GUITAR

CHAIR

SAND TIMER

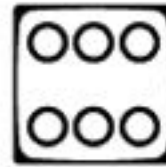
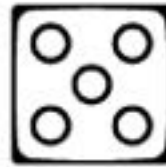
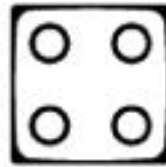
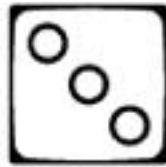
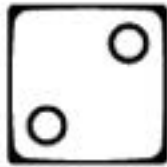
DOOR



# Articulation Roll & Race

by Peachie Speechie

## R BLENDS



TRAIN



TRUMPET



BROKEN



GRAPES



DRUM



TRAIN



DRUM



TRAIN



TRUMPET



BROKEN



GRAPES



DRUM



GRAPES



DRUM



TRAIN



TRUMPET



BROKEN



GRAPES



BROKEN



GRAPES



DRUM



TRAIN



TRUMPET



BROKEN



TRUMPET



BROKEN



GRAPES



DRUM



TRAIN



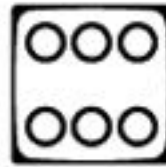
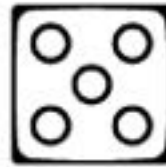
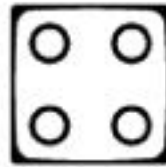
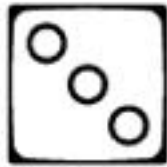
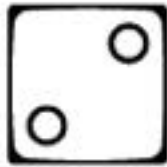
TRUMPET



# Articulation Roll & Race

by Peachie Speechie

INITIAL AIR



ARROW



AIR VENT



AARON



AIRPLANE



AREA



ARROW



AREA



ARROW



AIR VENT



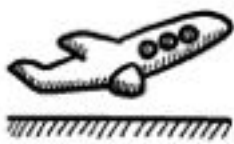
AARON



AIRPLANE



AREA



AIRPLANE



AREA



ARROW



AIR VENT



AARON



AIRPLANE



AARON



AIRPLANE



AREA



ARROW



AIR VENT



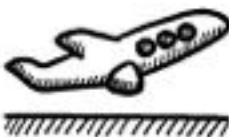
AARON



AIR VENT



AARON



AIRPLANE



AREA



ARROW



AIR VENT



You did it!



You did it!



You did it!



You did it!



You did it!

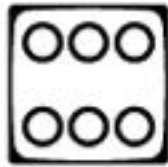
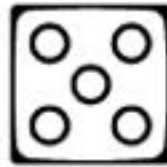
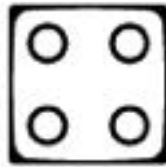
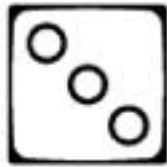
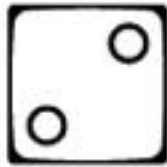


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL AIR



PARROT



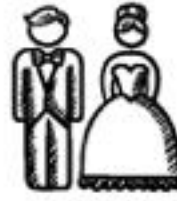
STARING



WEARING



CARROT



MARRIED



PARROT



MARRIED



PARROT



STARING



WEARING



CARROT



MARRIED



CARROT



MARRIED



PARROT



STARING



WEARING



CARROT



WEARING



CARROT



MARRIED



PARROT



STARING



WEARING



STARING



WEARING



CARROT



MARRIED



PARROT



STARING



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!



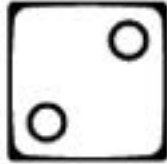
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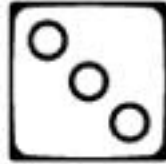
FINAL AIR



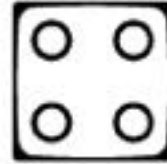
TEAR



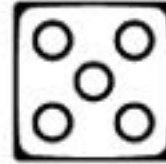
HAIR



BEAR



THERE



PEAR



TEAR



PEAR



TEAR



HAIR



BEAR



THERE



PEAR



THERE



PEAR



TEAR



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TEAR



HAIR



BEAR



HAIR



BEAR



THERE



PEAR



TEAR



HAIR



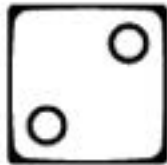
# Articulation Roll & Race

by Peachie Speechie

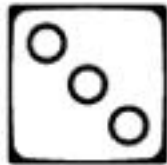
INITIAL AR



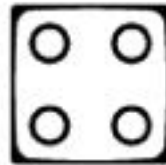
ARMY



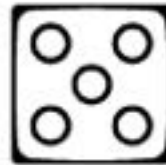
ARTWORK



ARGUE



ARTIST



AARDVARK



ARMY



AARDVARK



ARMY



ARTWORK



ARGUE



ARTIST



AARDVARK



ARTIST



AARDVARK



ARMY



ARTWORK



ARGUE



ARTIST



ARGUE



ARTIST



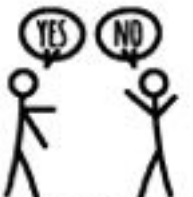
AARDVARK



ARMY



ARTWORK



ARGUE



ARTWORK



ARGUE



ARTIST



AARDVARK



ARMY



ARTWORK



You did it!



You did it!



You did it!



You did it!



You did it!

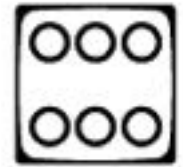
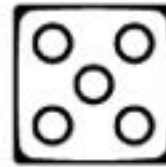
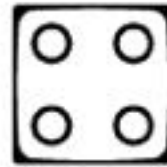
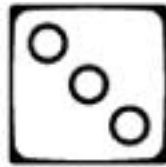
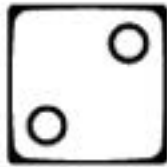


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL AR



BARN



MARTIAN



CART



FARM



CARTON



BARN



CARTON



BARN



MARTIAN



CART



FARM



CARTON



FARM



CARTON



BARN



MARTIAN



CART



FARM



CART



FARM



CARTON



BARN



MARTIAN



CART



MARTIAN



CART



FARM



CARTON



BARN



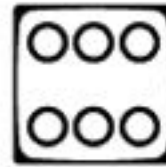
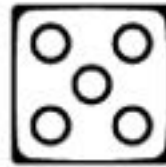
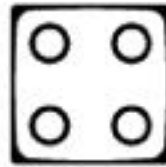
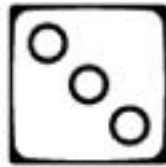
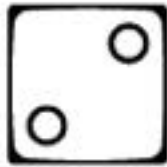
MARTIAN



# Articulation Roll & Race

by Peachie Speechie

FINAL AR



STAR



TAR



BAR



CAR



JAR



STAR



JAR



STAR



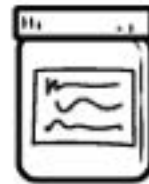
TAR



BAR



CAR



JAR



CAR



JAR



STAR



TAR



BAR



CAR



BAR



CAR



JAR



STAR



TAR



BAR



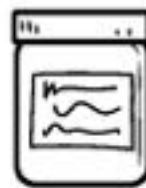
TAR



BAR



CAR



JAR



STAR



TAR



You did it!



You did it!



You did it!



You did it!



You did it!

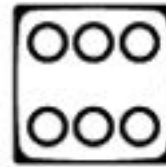
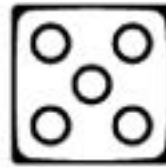
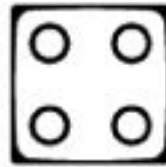
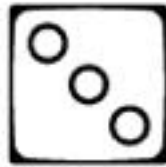


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL IRE



PLIERS



FIREWOOD



SIREN



TIRED



FIREFIGHTER



PLIERS



FIREFIGHTER



PLIERS



FIREWOOD



SIREN



TIRED



FIREFIGHTER



TIRED



FIREFIGHTER



PLIERS



FIREWOOD



SIREN



TIRED



SIREN



TIRED



FIREFIGHTER



PLIERS



FIREWOOD



SIREN



FIREWOOD



SIREN



TIRED



FIREFIGHTER



PLIERS



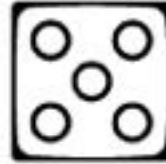
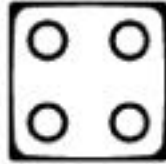
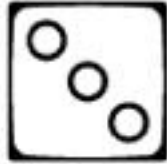
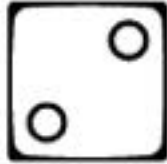
FIREWOOD



# Articulation Roll & Race

by Peachie Speechie

INITIAL IRE



IRENE



IRON



IRELAND



IRIS



IRISH



IRENE



IRISH



IRENE



IRON



IRELAND



IRIS



IRISH



IRIS



IRISH



IRENE



IRON



IRELAND



IRIS



IRELAND



IRIS



IRISH



IRENE



IRON



IRELAND



IRON



IRELAND



IRIS



IRISH



IRENE



IRON



You did it!



You did it!



You did it!



You did it!



You did it!

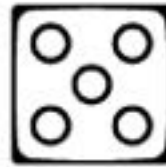
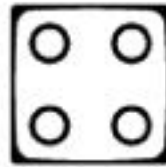
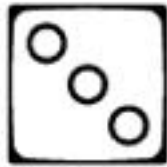
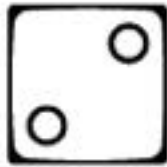


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL IRE



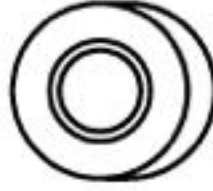
FIRE



VAMPIRE



FLYER



TIRE



WIRE



FIRE



WIRE



FIRE



VAMPIRE



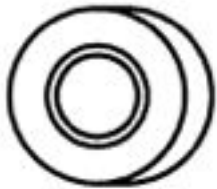
FLYER



TIRE



WIRE



TIRE



WIRE



FIRE



VAMPIRE



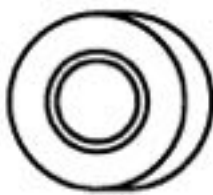
FLYER



TIRE



FLYER



TIRE



WIRE



FIRE



VAMPIRE



FLYER



VAMPIRE



FLYER



TIRE



WIRE



FIRE



VAMPIRE



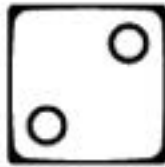
# Articulation Roll & Race

by Peachie Speechie

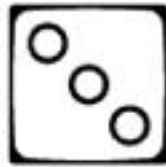
INITIAL ER



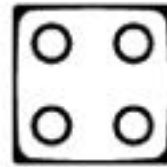
ERNIE



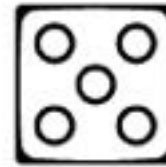
EARLY



EARTH



IRMA



EARNINGS



ERNIE



EARNINGS



ERNIE



EARLY



EARTH



IRMA



EARNINGS



IRMA



EARNINGS



ERNIE



EARLY



EARTH



IRMA



EARTH



IRMA



EARNINGS



ERNIE



EARLY



EARTH



EARLY



EARTH



IRMA



EARNINGS



ERNIE



EARLY

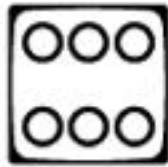
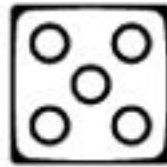
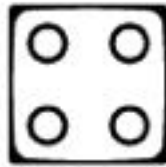
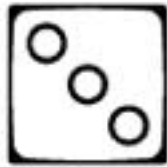
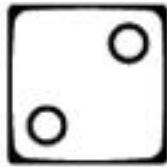




# Articulation Roll & Race

by Peachie Speechie

MEDIAL ER



PERSON



FURRY



NERVOUS



LEARN



TURNIP



PERSON



TURNIP



PERSON



FURRY



NERVOUS



LEARN



TURNIP



LEARN



TURNIP



PERSON



FURRY



NERVOUS



LEARN



NERVOUS



LEARN



TURNIP



PERSON



FURRY



NERVOUS



FURRY



NERVOUS



LEARN



TURNIP



PERSON



FURRY



You did it!



You did it!



You did it!



You did it!



You did it!

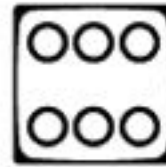
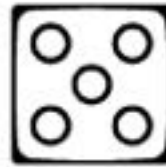
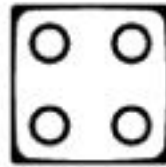
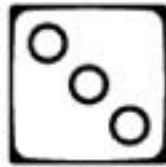
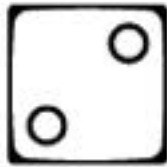


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL ER



SIR



STIR



PURR



HER



FUR



SIR



FUR



SIR



STIR



PURR



HER



FUR



HER



FUR



SIR



STIR



PURR



HER



PURR



HER



FUR



SIR



STIR



PURR



STIR



PURR



HER



FUR



SIR



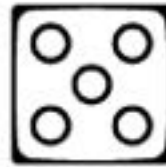
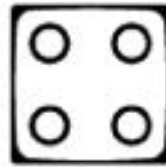
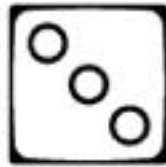
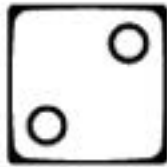
STIR



# Articulation Roll & Race

by Peachie Speechie

INITIAL EAR



EARRINGS



EARPHONES



IRRITATED



EERIE



EAR LOBE



EARRINGS



EAR LOBE



EARRINGS



EARPHONES



IRRITATED



EERIE



EAR LOBE



EERIE



EAR LOBE



EARRINGS



EARPHONES



IRRITATED



EERIE



IRRITATED



EERIE



EAR LOBE



EARRINGS



EARPHONES



IRRITATED



EARPHONES



IRRITATED



EERIE



EAR LOBE



EARRINGS



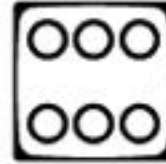
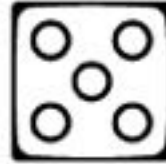
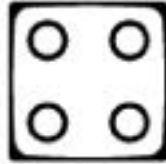
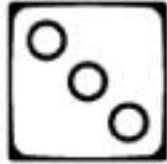
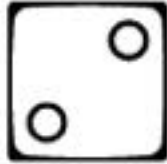
EARPHONES



# Articulation Roll & Race

by Peachie Speechie

MEDIAL EAR



HERO



CAFETERIA



BEARD



PIERCED



CEREAL



HERO



CEREAL



HERO



CAFETERIA



BEARD



PIERCED



CEREAL



PIERCED



CEREAL



HERO



CAFETERIA



BEARD



PIERCED



BEARD



PIERCED



CEREAL



HERO



CAFETERIA



BEARD



CAFETERIA



BEARD



PIERCED



CEREAL



HERO



CAFETERIA



You did it!



You did it!



You did it!



You did it!



You did it!

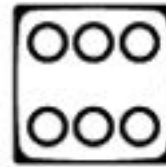
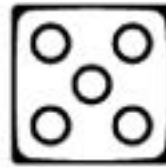
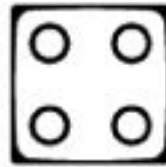
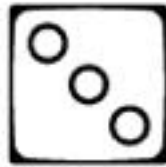


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL EAR



NEW YEAR



FEAR



DEER



MOUNTAINEER



TEAR



NEW YEAR



TEAR



NEW YEAR



FEAR



DEER



MOUNTAINEER



TEAR



MOUNTAINEER



TEAR



NEW YEAR



FEAR



DEER



MOUNTAINEER



DEER



MOUNTAINEER



TEAR



NEW YEAR



FEAR



DEER



FEAR



DEER



MOUNTAINEER



TEAR



NEW YEAR



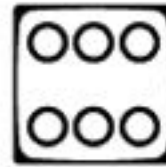
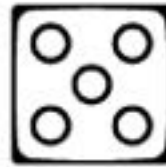
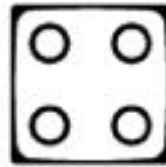
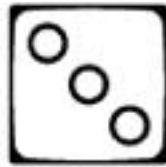
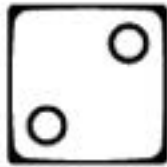
FEAR



# Articulation Roll & Race

by Peachie Speechie

INITIAL OR



ORANGE



ORCHARD



OREGON



ORNAMENT



ORGANIC



ORANGE



ORGANIC



ORANGE



ORCHARD



OREGON



ORNAMENT



ORGANIC



ORNAMENT



ORGANIC



ORANGE



ORCHARD



OREGON



ORNAMENT



OREGON



ORNAMENT



ORGANIC



ORANGE



ORCHARD



OREGON



ORCHARD



OREGON



ORNAMENT



ORGANIC



ORANGE



ORCHARD



You did it!



You did it!



You did it!



You did it!



You did it!

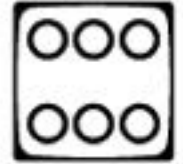
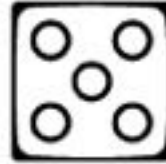
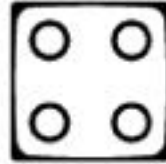
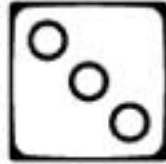
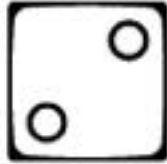


You did it!

# Articulation Roll & Race

by Peachie Speechie

MEDIAL OR



CORN



FORTUNE



MORNING



HORSE



BORED



CORN



BORED



CORN



FORTUNE



MORNING



HORSE



BORED



HORSE



BORED



CORN



FORTUNE



MORNING



HORSE



MORNING



HORSE



BORED



CORN



FORTUNE



MORNING



FORTUNE



MORNING



HORSE



BORED



CORN



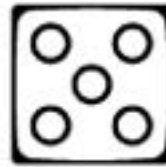
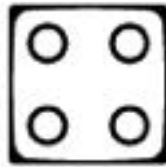
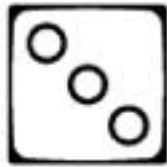
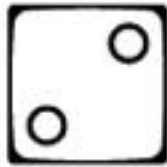
FORTUNE



# Articulation Roll & Race

by Peachie Speechie

FINAL OR



STORE

FLOOR

DOOR

FOUR

POUR

STORE



POUR

STORE

FLOOR

DOOR

FOUR

POUR



FOUR

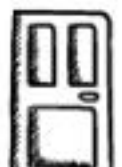
POUR

STORE

FLOOR

DOOR

FOUR



DOOR

FOUR

POUR

STORE

FLOOR

DOOR



FLOOR

DOOR

FOUR

POUR

STORE

FLOOR





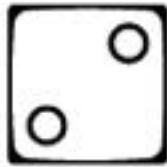
# Articulation Roll & Race

by Peachie Speechie

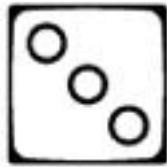
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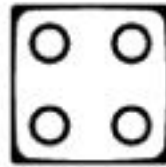
SEAL



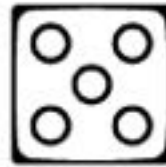
SUBMARINE



SODA



SOCCER



SURF



SEAL



SURF



SEAL



SUBMARINE



SODA



SOCCER



SURF



SOCCER



SURF



SEAL



SUBMARINE



SODA



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SEAL



SUBMARINE



SODA



SUBMARINE



SODA



SOCCER



SURF



SEAL



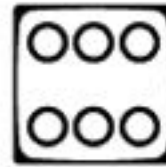
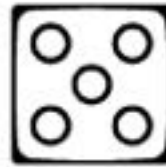
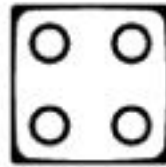
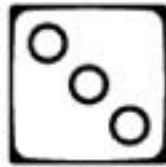
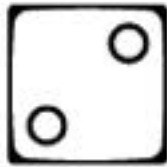
SUBMARINE



# Articulation Roll & Race

by Peachie Speechie

MEDIAL S



ICE CREAM



POPSICLE



WHISTLE



CASSETTE



UNICYCLE



ICE CREAM



UNICYCLE



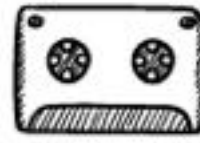
ICE CREAM



POPSICLE



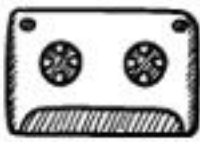
WHISTLE



CASSETTE



UNICYCLE



CASSETTE



UNICYCLE



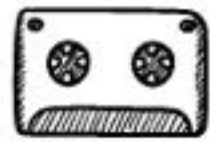
ICE CREAM



POPSICLE



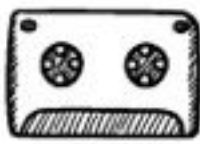
WHISTLE



CASSETTE



WHISTLE



CASSETTE



UNICYCLE



ICE CREAM



POPSICLE



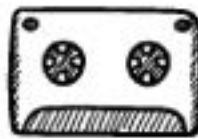
WHISTLE



POPSICLE



WHISTLE



CASSETTE



UNICYCLE



ICE CREAM



POPSICLE



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!

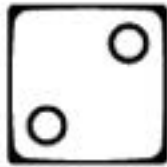
# Articulation Roll & Race

by Peachie Speechie

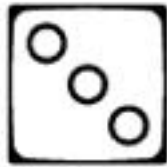
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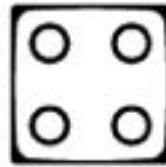
HORSE



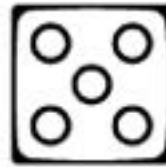
HOUSE



MOOSE



ICE



DANCE



HORSE



DANCE



HORSE



HOUSE



MOOSE



ICE



DANCE



ICE



DANCE



HORSE



HOUSE



MOOSE



ICE



MOOSE



ICE



DANCE



HORSE



HOUSE



MOOSE



HOUSE



MOOSE



ICE



DANCE



HORSE



HOUSE



You did it!



You did it!



You did it!



You did it!



You did it!

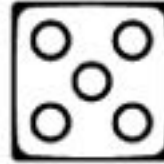
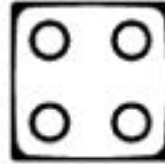
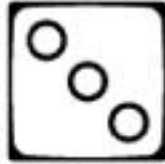
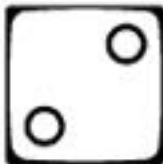


You did it!

# Articulation Roll & Race

by Peachie Speechie

INITIAL SK



SKY



SKI



SKULL



SCOOP



SKATE



SKY



SKATE



SKY



SKI



SKULL



SCOOP



SKATE



SCOOP



SKATE



SKY



SKI



SKULL



SCOOP



SKULL



SCOOP



SKATE



SKY



SKI



SKULL



SKI



SKULL



SCOOP



SKATE



SKY



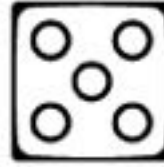
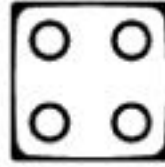
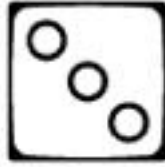
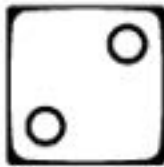
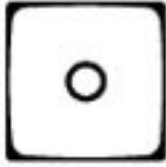
SKI



# Articulation Roll & Race

by Peachie Speechie

MEDIAL SK



ASKING



BISCUIT



BASKETBALL



WHISKER



BASKET



ASKING



BASKET



ASKING



BISCUIT



BASKETBALL



WHISKER



BASKET



WHISKER



BASKET



ASKING



BISCUIT



BASKETBALL



WHISKER



BASKETBALL



WHISKER



BASKET



ASKING



BISCUIT



BASKETBALL



BISCUIT



BASKETBALL



WHISKER



BASKET



ASKING



BISCUIT



You did it!



You did it!



You did it!



You did it!



You did it!

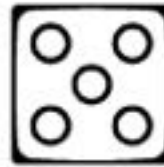
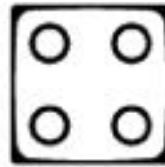
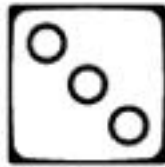
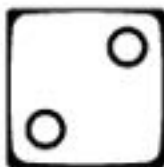


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL SK



ASK



HUSK



MASK



DESK



WHISK



ASK



WHISK



ASK



HUSK



MASK



DESK



WHISK



DESK



WHISK



ASK



HUSK



MASK



DESK



MASK



DESK



WHISK



ASK



HUSK



MASK



HUSK



MASK



DESK



WHISK



ASK



HUSK



You did it!



You did it!



You did it!



You did it!



You did it!

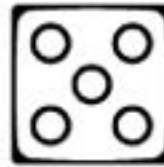
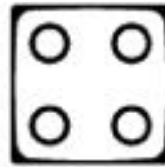
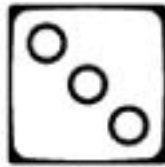
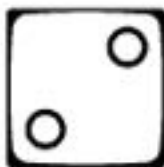


You did it!

# Articulation Roll & Race

by Peachie Speechie

INITIAL SM



SMILE



SMALL



S'MORE



SMOKE



SMELL



SMILE



SMELL



SMILE



SMALL



S'MORE



SMOKE



SMELL



SMOKE



SMELL



SMILE



SMALL



S'MORE



SMOKE



S'MORE



SMOKE



SMELL



SMILE



SMALL



S'MORE



SMALL



S'MORE



SMOKE



SMELL



SMILE



SMALL



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!

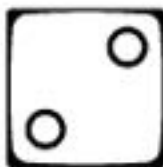
# Articulation Roll & Race

by Peachie Speechie

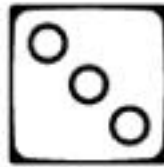
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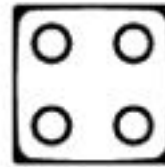
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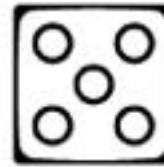
SNEAKERS



SNACK



SNOW



SNEAKY



SNAIL



SNEAKY



SNAIL



SNEAKERS



SNACK



SNOW



SNEAKY



SNOW



SNEAKY



SNAIL



SNEAKERS



SNACK



SNOW



SNACK



SNOW



SNEAKY



SNAIL



SNEAKERS



SNACK



SNEAKERS



SNACK



SNOW



SNEAKY



SNAIL



SNEAKERS

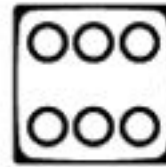
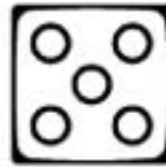
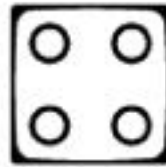
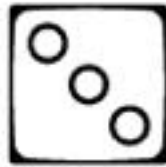
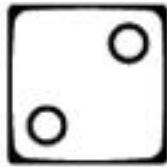




# Articulation Roll & Race

by Peachie Speechie

INITIAL SP



SPOT



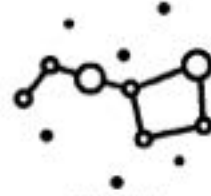
SPOON



SPIN



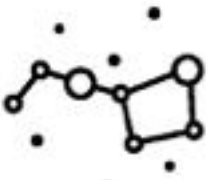
SPOOKY



SPACE



SPOT



SPACE



SPOT



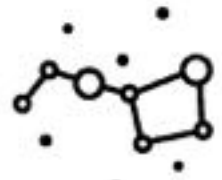
SPOON



SPIN



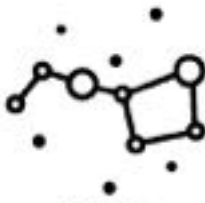
SPOOKY



SPACE



SPOOKY



SPACE



SPOT



SPOON



SPIN



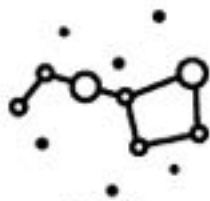
SPOOKY



SPIN



SPOOKY



SPACE



SPOT



SPOON



SPIN



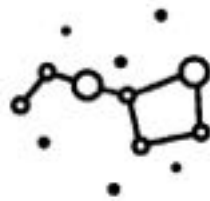
SPOON



SPIN



SPOOKY



SPACE



SPOT



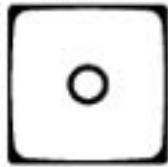
SPOON



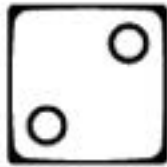
# Articulation Roll & Race

by Peachie Speechie

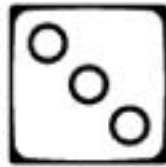
MEDIAL SP



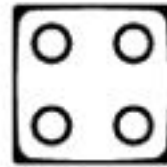
CASPER



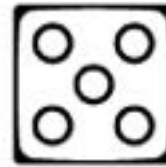
RESPOND



DISPOSE



TEASPOON



WHISPER



CASPER



WHISPER



CASPER



RESPOND



DISPOSE



TEASPOON



WHISPER



TEASPOON



WHISPER



CASPER



RESPOND



DISPOSE



TEASPOON



DISPOSE



TEASPOON



WHISPER



CASPER



RESPOND



DISPOSE



RESPOND



DISPOSE



TEASPOON



WHISPER



CASPER



RESPOND



You did it!



You did it!



You did it!



You did it!



You did it!

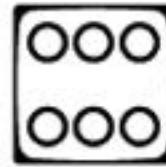
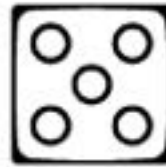
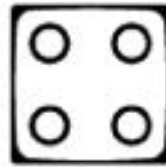
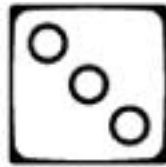
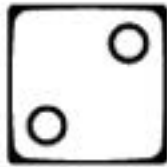
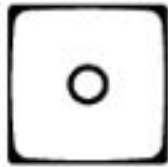


You did it!

# Articulation Roll & Race

by Peachie Speechie

FINAL SP



CRISP



GRASP



WASP



GASP



CLASP



CRISP



CLASP



CRISP



GRASP



WASP



GASP



CLASP



GASP



CLASP



CRISP



GRASP



WASP



GASP



WASP



GASP



CLASP



CRISP



GRASP



WASP



GRASP



WASP



GASP



CLASP



CRISP



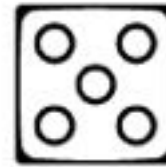
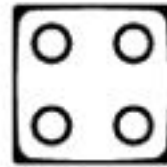
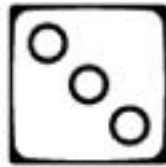
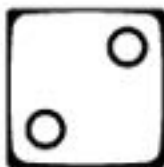
GRASP



# Articulation Roll & Race

by Peachie Speechie

INITIAL SL



SLICE



SLEIGH



SLIDE



SLEEP



SLED



SLICE



SLED



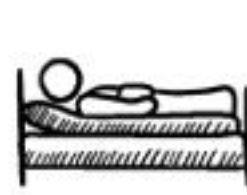
SLICE



SLEIGH



SLIDE



SLEEP



SLED



SLEEP



SLED



SLICE



SLEIGH



SLIDE



SLEEP



SLIDE



SLEEP



SLED



SLICE



SLEIGH



SLIDE



SLEIGH



SLIDE



SLEEP



SLED



SLICE



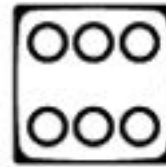
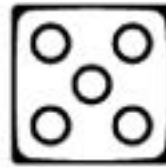
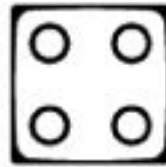
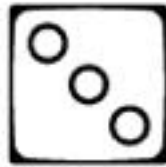
SLEIGH



# Articulation Roll & Race

by Peachie Speechie

INITIAL ST



STOP

STOOL

STICK

STAR

STING

STOP



STING

STOP

STOOL

STICK

STAR

STING



STAR

STING

STOP

STOOL

STICK

STAR



STICK

STAR

STING

STOP

STOOL

STICK



STOOL

STICK

STAR

STING

STOP

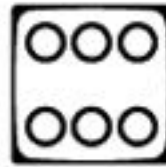
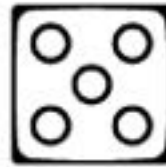
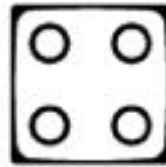
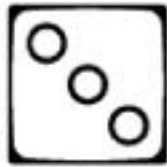
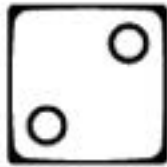
STOOL



# Articulation Roll & Race

by Peachie Speechie

MEDIAL ST



FASTER



PASTA



COSTUME



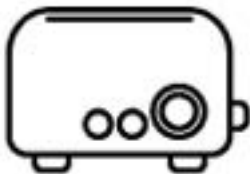
DRUMSTICK



TOASTER



FASTER



TOASTER



FASTER



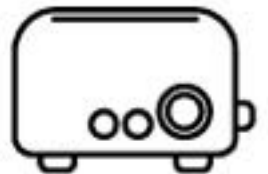
PASTA



COSTUME



DRUMSTICK



TOASTER



DRUMSTICK



TOASTER



FASTER



PASTA



COSTUME



DRUMSTICK



COSTUME



DRUMSTICK



TOASTER



FASTER



PASTA



COSTUME



PASTA



COSTUME



DRUMSTICK



TOASTER



FASTER



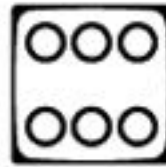
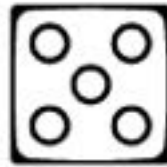
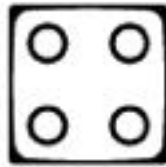
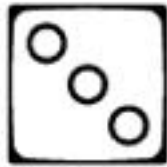
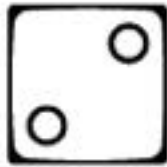
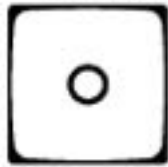
PASTA



# Articulation Roll & Race

by Peachie Speechie

FINAL ST



NEST



FAST



LIST



PASTE



GHOST



NEST



GHOST



NEST



FAST



LIST



PASTE



GHOST



PASTE



GHOST



NEST



FAST



LIST



PASTE



LIST



PASTE



GHOST



NEST



FAST



LIST



FAST



LIST



PASTE



GHOST



NEST



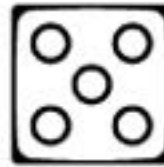
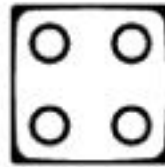
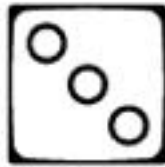
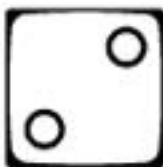
FAST



# Articulation Roll & Race

by Peachie Speechie

INITIAL SW



SWIM



SWITCH



SWEET



SWOOP



SWING



SWIM



SWING



SWIM



SWITCH



SWEET



SWOOP



SWING



SWOOP



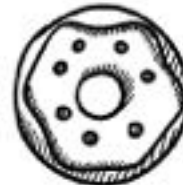
SWING



SWIM



SWITCH



SWEET



SWOOP



SWEET



SWOOP



SWING



SWIM



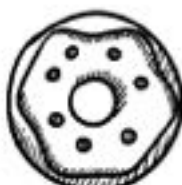
SWITCH



SWEET



SWITCH



SWEET



SWOOP



SWING



SWIM



SWITCH

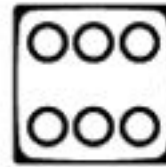
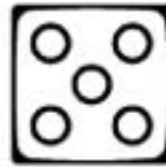
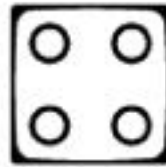
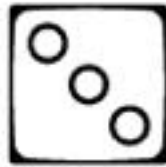
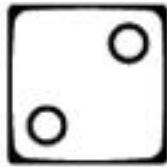




# Articulation Roll & Race

by Peachie Speechie

INITIAL CH



CHECK



CHESS



CHICKEN



CHOO CHOO



CHANNEL



CHECK



CHANNEL



CHECK



CHESS



CHICKEN



CHOO CHOO



CHANNEL



CHOO CHOO



CHANNEL



CHECK



CHESS



CHICKEN



CHOO CHOO



CHICKEN



CHOO CHOO



CHANNEL



CHECK



CHESS



CHICKEN



CHESS



CHICKEN



CHOO CHOO



CHANNEL



CHECK



CHESS



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!

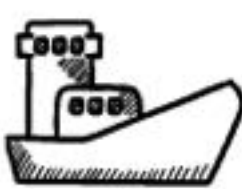
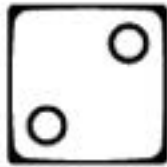
# Articulation Roll & Race

by Peachie Speechie

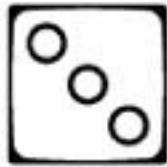
INITIAL SH



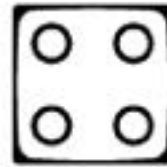
SHAKE



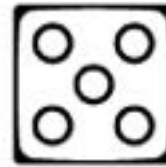
SHIP



SHIRT



SHOVEL



SHEEP



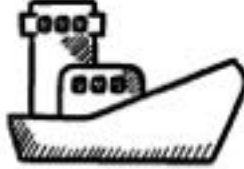
SHAKE



SHEEP



SHAKE



SHIP



SHIRT



SHOVEL



SHEEP



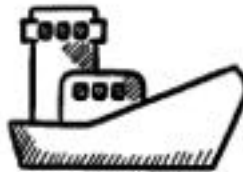
SHOVEL



SHEEP



SHAKE



SHIP



SHIRT



SHOVEL



SHIRT



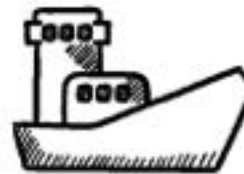
SHOVEL



SHEEP



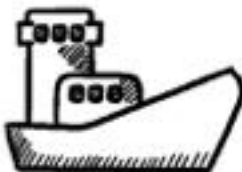
SHAKE



SHIP



SHIRT



SHIP



SHIRT



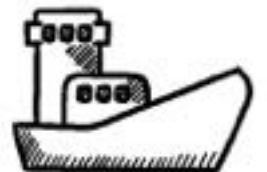
SHOVEL



SHEEP



SHAKE



SHIP



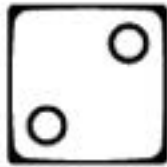
# Articulation Roll & Race

by Peachie Speechie

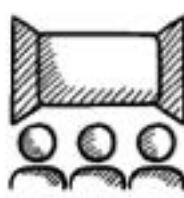
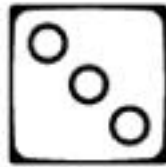
INITIAL TH



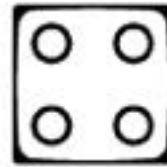
THINK



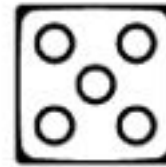
THIRSTY



THEATER



THUNDER



THREAD



THINK



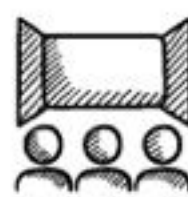
THREAD



THINK



THIRSTY



THEATER



THUNDER



THREAD



THUNDER



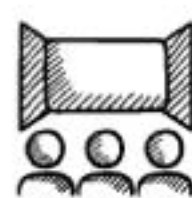
THREAD



THINK



THIRSTY



THEATER



THUNDER



THEATER



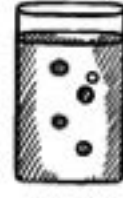
THUNDER



THREAD



THINK



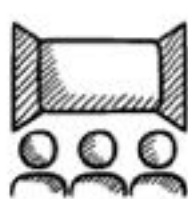
THIRSTY



THEATER



THIRSTY



THEATER



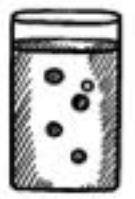
THUNDER



THREAD



THINK



THIRSTY



You did it!



You did it!



You did it!



You did it!



You did it!



You did it!